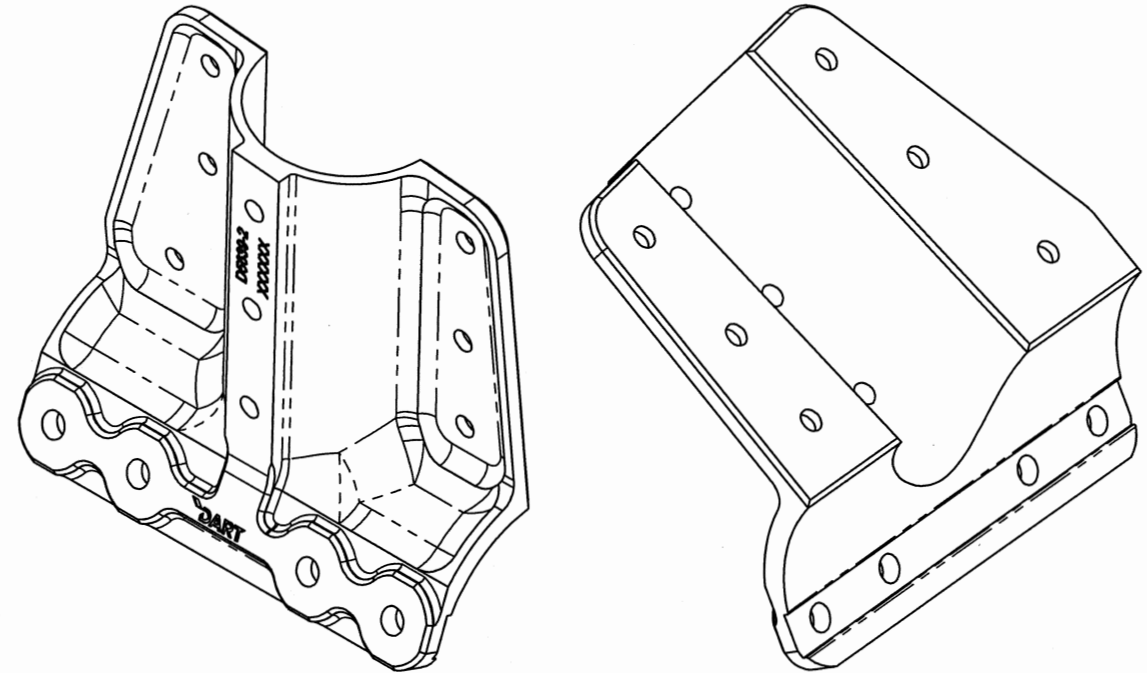


D5639-1 SADDLE INBD LH



D5639-2 SADDLE INBD RH

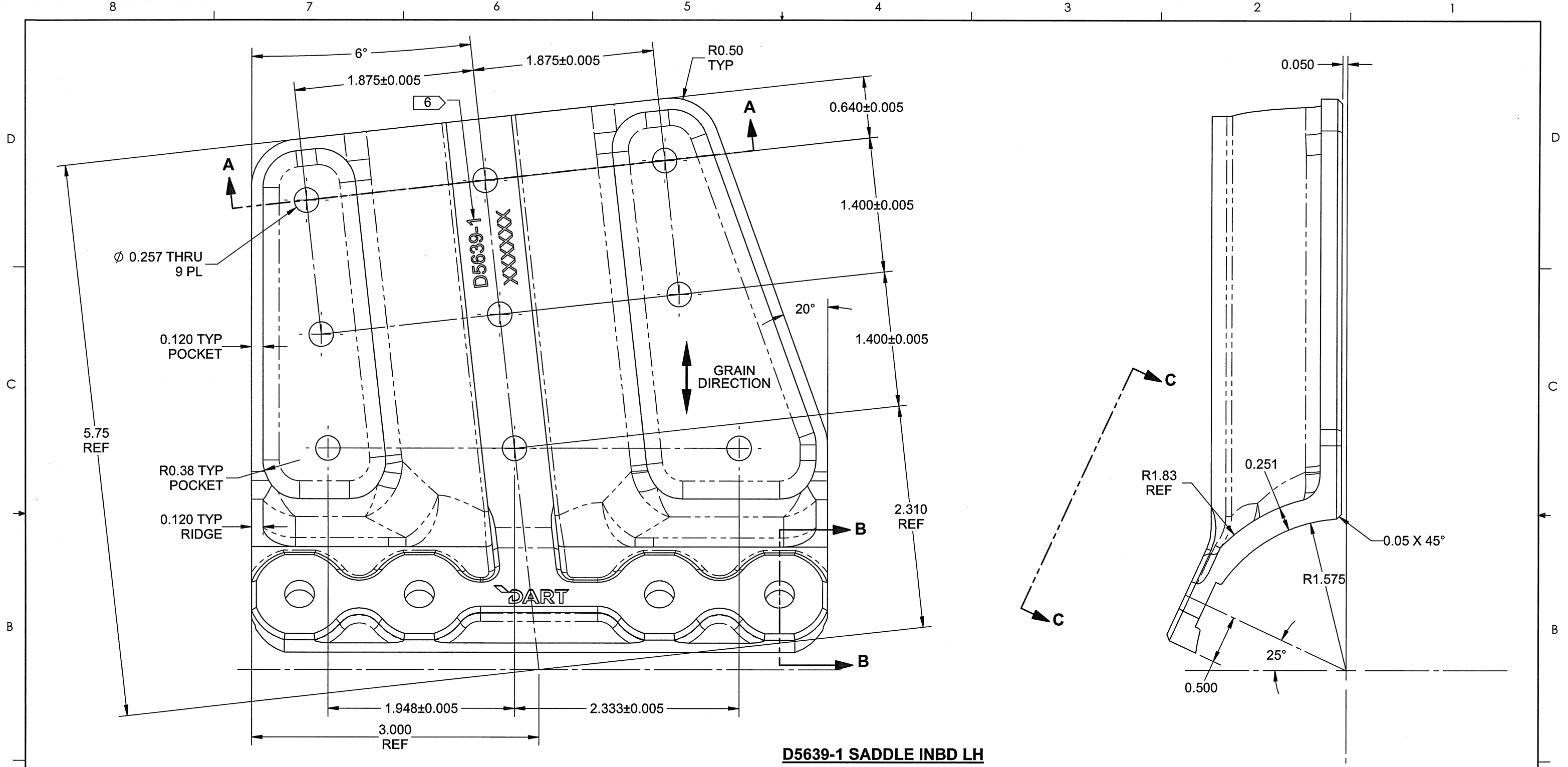
RELEASED

2019 JUN 27
ECN 19-746

UNDER REVIEW
ECR: HB ECR 20-58

APPROVED

A	NEW ISSUE		ZF	18.04.23
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	MW	DRAWING NO.	REV. A	
MFG. APPR.	JFS	D5639	SHEET 1 OF 5	
APPROVED	NO	TITLE	SCALE	
DE APPR.	CP	SADDLE INBD	NTS	
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- NOTES:
- 1) MATERIAL: 7075-T7351 PER AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209, REF DART SPEC D6101-001
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5639-1" & BATCH NUMBER PER DART QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD 0.010
 - 7) WEIGHT: 0.66 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN TOOL RAD 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5639-1-REVA.STP"

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2019 JUN 27

UNDER REVIEW
ECR: HB ECR 20-58

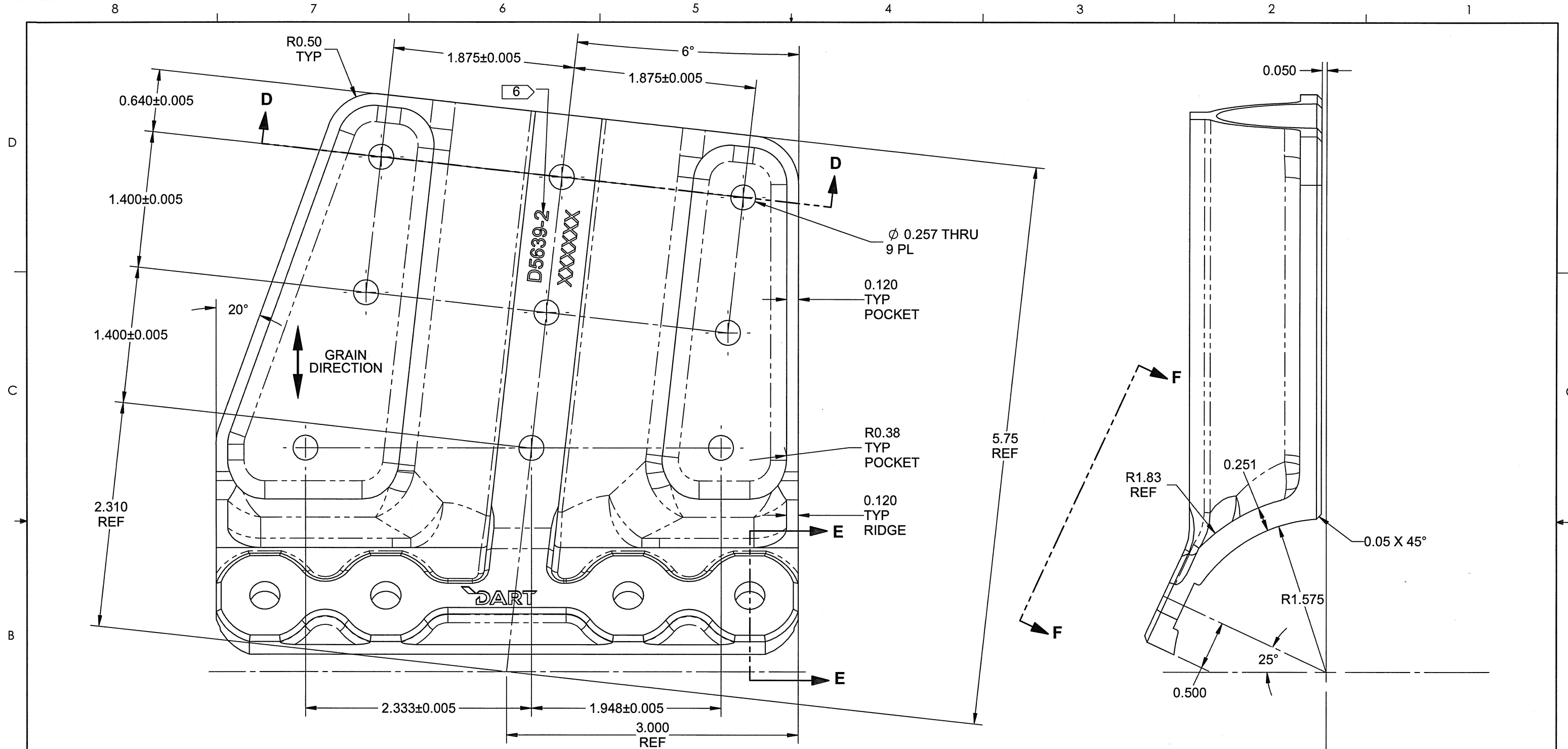
APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5639	SHEET 2 OF 5
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE INBD	NTS
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D5639-2 SADDLE INBD RH

- NOTES:
- 1) MATERIAL: 7075-T7351 PER AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209, REF DART SPEC D6101-001
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5639-2" & BATCH NUMBER PER DART QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD 0.010
 - 7) WEIGHT: 0.66 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN TOOL RAD 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5639-2-REVA.STP"

RELEASED

2019 JUN 27

UNDER REVIEW
ECR: HB ECR 20-58

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5639	REV. A
MFG. APPR.	JFS	SHEET 4 OF 5	
APPROVED	NO	TITLE SADDLE INBD	SCALE NTS
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DATE	18.04.23		

